# POWER MOLLER® 1/2!

## **SERIES** PM486/500/570/605FE • GE • VE Brushless DC HANDLING INSTRUCTIONS

#### \* Motor driver card is NOT enclosed. It is separately supplied.

We thank you for your purchase of our Power Moller.

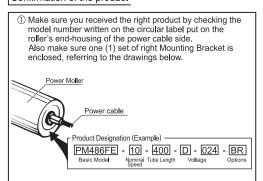
Please read this handling instructions first to understand the product, safety information and cautions before using the product. Keep the handling instructions at certain place, to be ready whenever needed.

Make sure whether the product you received complies to your purchase order, with its designation, specifications and operating voltage.

#### To use the product properly and safely

- Do not use the product in explosive, ignitable gas. corrosive, watery (except waterproof, dripproof unit) environment, or around flammable products.
- Switch off the power, when conveyor removal, wiring or maintenance is done, otherwise you have a risk of electrical shock or injury.
- Respect the electrical regulations of the site or the equipment, where the product is installed. (Labour safety and sanitary regulations, electrical equipment technical standard, etc)
- Make sure the conveyor is grounded.
- Also make sure the Power Moller's shafts are tightly fixed using the standard mounting brackets supplied together, before operating the unit.
- Do not injure, pull, twist, nip nor additionally process the power cable.

#### Confirmation of the product



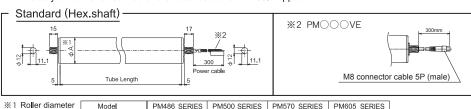
#### Power Source

24VDC Battery, or 24VDC Power Supply

Diameter φ A(mm)

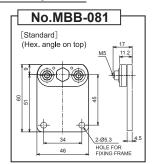
Battery or fullwave rectified and smoothed current <10% Ripple</li>

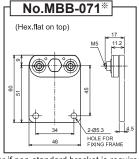
φ48.6

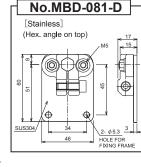


φ50 O

#### Mounting bracket







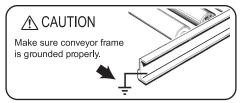
φ60.5

Specify clearly the bracket number if non-standard bracket is required.

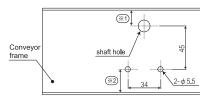
#### Installation

### **!** CAUTION

Unit's shaft must be fixed to the conveyor frame with Mounting bracket supplied with the unit. Rattling or idle rotation of the shaft may break the power cable, causing disconnection, by which the Power Moller will cease functioning.



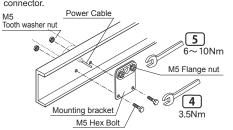
Make screw holes to mount the mounting bracket on the conveyor frame where power cable goes through per illustrated below.

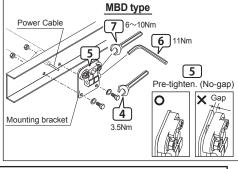


%1: space >=9mm must be kept %2: space >= 6mm must be kept

Insert the unit's shaft with power cable through the conveyor frame shaft hole, taking attention not to injure the cable. Then, press the spring loaded shaft and insert it to the other side of conveyor frame shaft hole. Power cable Care must be paid not to damage the power cable

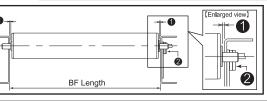
Install the Mounting Bracket to the conveyor frame per illustrated below to stationary hold the Power Moller's shaft. Care must be paid not to damage the power cable or its





1 Conveyor's between frame dimension must leave 2 to 5mm gap when the Power Moller is mounted into the

2 The shaft must be held stationary by three stack of metallic piece as illustrated above.



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Specifications are subject to change without prior notice.